VEVOR®

BOX INSTRUCTIONS

VEVOR®

BOX INSTRUCTIONS PB-10B/PB-10H

PB-10B



PB-10H



NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:



This is the original instruction, Please read all manual instructions carefully before operating.

VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

Please read the instructions carefully before using the device.

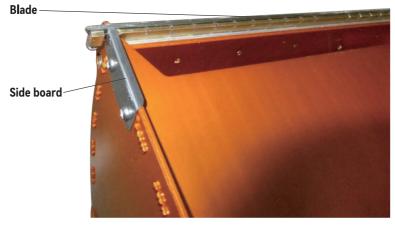
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Product Description

Brand	VEVOR	VEVOR
Model	PB-10B	PB-10H
Package size (mm)	300*215*160	1050*165*110
Gross weight (kg)	1.79kg	1.95kg

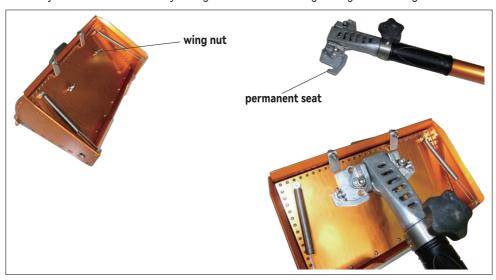
Installation and use Instructions

- Make sure the Plaster box blade is the thickness of a fingernail (1–1.5mm) above the skids. The blade can be adjusted using screws on the blade holder to obtain the necessary height.
- Test that the blade holder can move up and down freely.

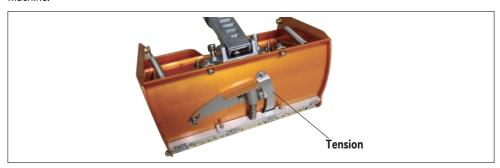


Note: The pictures are for reference only, the specific product appearance and color are subject to the actual product!

• Attach your Plaster box Handle by sliding it onto the box and tightening the two wing nuts.



• Adjust the tension on the blade holder to suit the gauge of the compound which is to be used in the machine.



• Assemble with the handle.



Loading

Before loading the compound to avoid release, cover the mouth of the box with the board; after loading, take the board off to use.





The compound can be loaded into the Plaster box either with the aid of a Loading Pump and appropriate filler nozzle or by hand.

Loading by Hand

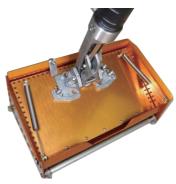
- 1. Open the lid.
- 2. Evenly fill the Plaster Box with compound using a joint knife. Do not overfill.
- 3. Close the lid.
- 4. Remove any excess compound.

Using

1. Set the box at a slight angle from the handle and tighten the button to fix the angle, so the head remains stationary.



2. Place the flat box on the joint and while applying pressure, release the button allowing the box and the handle to find their natural position.



3. Adjust the length of the handle: push the button to extend the length (max:1620mm).



4. Operation Picture.









General Maintenance

To protect and lubricate your Plaster Box, use a silicon spray. Do not use solvents to clean your Plasterbox as they will damage the wiper seals and reduce performance. Regular wear parts should be replaced as needed.

Plaster Box Blade

If the Plaster box Blade cannot be adjusted to the required height it will need to be replaced by following these simple steps.

- Tighten the screws on the blade holder so that the blade is forced out of the blade holder groove.
- Remove the blade from the blade holder. If there is resistance, a screwdriver can be used to gently lever it out.
- Remove all dry joint compounds from under the blade and in and around the blade holder using a wire brush.
- Bend the new blade into a slight 'w' shape, this keeps the blade secure.
- Adjust the screws on the blade holder so the blade is the thickness of a fingernail (1-1.5mm) above the skids. (refer to illustration from 'before use' regarding the width of the Plaster Box Blade).

Analysis of Common Faults

Problem - The Box is leaving edges.

- Cause The Plaster Box blade is not correctly adjusted.
- Solution Check the Plaster box blade is set 1 1.5mm above the skids. This setting can be done by tightening the AT042 on the side of the brass blade holder.

Problem - The joint compound has a pothole effect.

- Cause The coat is too thick.
- Solution Adjust the blade setting by increasing the tension on the ratchet. This will remove the excess compound and leave a smooth finish for minimal sanding.

Problem - The Box is leaving hollow joints.

• Cause - The coat is too thin.

• Solution - Adjust the blade set by decreasing the tension on the ratchet.

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